

## ABSTRACT

A production support system including an order database storing order data which indicates a required parts kit, and specification data indicating parts included in the parts kit; a stock database for stocked parts; a section for associating data of a parts slip appended to received parts with the order data and storing associated data into the order database; a section for issuing a reception slip describing parts identification data; a section for associating the parts identification data with shelf position identification data assigned to a shelf for the relevant parts, and storing associated data into the stock database; a section for confirming whether reception of specific parts has been completed by a predetermined period before the specific date; and a section for outputting a collection instruction sheet including data of the parts to be packaged together and the shelf position identification data when completion of the reception is confirmed.